
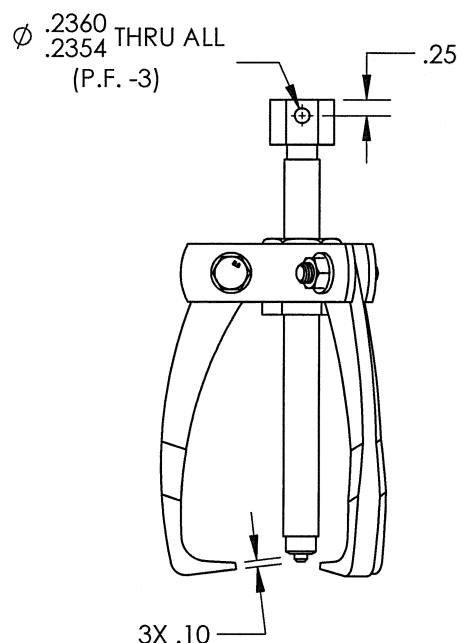
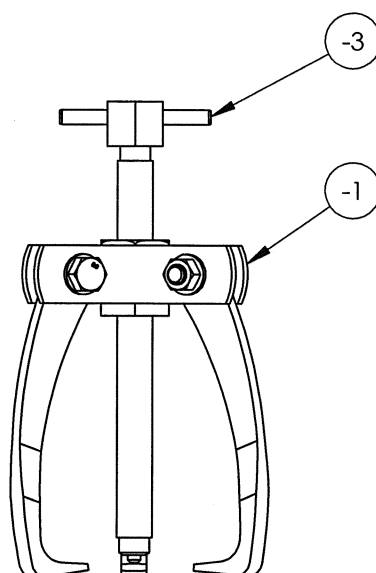
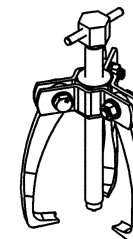


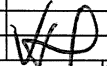
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0244	-1 ADDED DIM .25 Ø.2360/.2354 THRU ALL (P.F. -3), CH'D DIM WAS 2.5mm IS .10 DELETED TACK WELD NOTE. -3 CH'D TO BUYOUT PART 6mm X 60mm (MCMASTER-CARR #91585A179, ADDED NOTE ALSO USED IN KIT RBEL133M-6201-101.	12/2/2016	RJC	JAG
C	19-134	REMOVED "THIS IS ALSO USED IN KIT RBEL133M-6201-101" NOTE. ADDED NOTE FOR BEAD BLASTING AND FINISH SPECIFICATION	20/08/2019	KPT	



NOTE:
 BEAD BLAST LEGS OF PULLER BEFORE MACHINING.
 LEGS OF PULLER MUST BE FINISHED BLACK OXIDE
 PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER
 OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1
 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR
 MIL-PRF-81309 AND WIPE OFF EXCESS

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PULLER		KUKKO #45-2 (SAM STAG SALES) MODIFIED	1
		B/O	-3	1	HANDLE	S.S.	Ø6mm X 60mm (MCMASTER-CARR #91585A179)	1

DART AEROSPACE	
TITLE PULLER	
DWG NO. RBEL133M-6204-101	REV C
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 SURFACES = 125°
DRAWN BY: KPT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: VM	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: 	USED ON MODEL
SCALE 1:3	DATE 08/20/2019
SHEET 1 OF 2	